

§ 160.072-5

46 CFR Ch. I (10-1-98 Edition)

Figure 160.072-3. If the flag is a square, the axis may be parallel to any side.

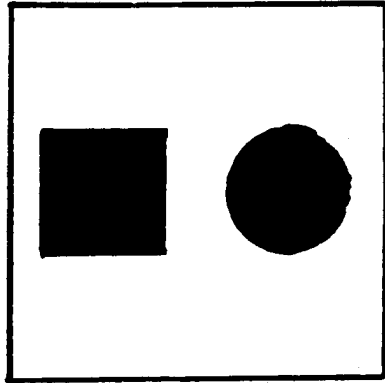


FIGURE 160.072-3

(iii) The disc and square shall be separated by a distance of  $\frac{1}{8}$  the length of the longest side of the flag or 15 cm (6 inches), whichever is greater.

(4) Be capable of passing the accelerated weathering test of § 160.072-5;

(5) Have reinforced corners, each with a grommet; and,

(6) Be packaged with 4 pieces of line, with a tensile strength of at least 225 N (Newtons) (50 lbs) no less than 30 cm (12 inches) long, capable of passing through the grommets freely.

(b) [Reserved]

**§ 160.072-5 Accelerated weathering test.**

(a) Condition the flag, folded to  $\frac{1}{16}$ th its size or as packaged, whichever is smaller, by submersion in 5% by weight sodium chloride solution for 2 hours followed immediately by storage at 95% ( $\pm 5$ ) related humidity and 40 °C ( $\pm 3^\circ$ ) (100 °F  $\pm 5^\circ$ ) for at least 15 days.

(b) Unfold and suspend flag by the lines provided, secured through each grommet.

(c) Subject the flag to alternate 3 minute cycles of 5% by weight sodium chloride solution at 55 degrees ( $\pm 5^\circ$ ) C and air blasts of 40 knots at 55 degrees ( $\pm 5^\circ$ ) C, perpendicular to and over the entire surface of one side of the flag, without interruption for a period of not less than 24 hours.

(d) The flag fails the accelerated weathering test if

(1) After conditioning, the flag cannot be unfolded without damage,

(2) There is any tearing,

(3) The flag does not retain its bright red/orange color,

(4) The disc and square images no longer meet the requirements of § 160.072-3(a)(3) or,

(5) There is any visible rot over more than 3% of the flag's surface.

**§ 160.072-7 Manufacturer certification and labeling.**

(a) Each distress flag intended as a Day Visual Distress Signal required by 33 CFR Part 175 must be certified by the manufacturer as complying with the requirements of this subpart.

(b) Each distress flag must be legibly and indelibly marked with:

(1) The manufacturer's name; and

(2) The following words—

“Day Visual Distress Signal for Boats. Complies with U.S. Coast Guard Requirements in 46 CFR 160.072. For Emergency Use Only”.

**§ 160.072-09 Manufacturer notification.**

(a) Each manufacturer certifying flags in accordance with the specifications of this subpart must send written notice to the Commandant (G-MSE), U.S. Coast Guard, Washington, DC 20591—

(1) Within 30 days after first certifying a flag,

(2) Every five years as long as the manufacturer continues to produce flags, and

(3) Each time the design or construction material of the flag changes.

(b) [Reserved]

[CGD 76-183a, 44 FR 73054, Dec. 17, 1979, as amended by CGD 88-070, 53 FR 34536, Sept. 7, 1988; CGD 95-072, 60 FR 50467, Sept. 29, 1995; CGD 95-072, 60 FR 50467, Sept. 29, 1995; CGD 96-041, 61 FR 50733, Sept. 27, 1996]

**Subpart 160.073—Float-Free Link or Life Floats and Buoyant Apparatus**

SOURCE: CGD 79-167, 47 FR 41378, Sept. 20, 1982, unless otherwise noted.

**§ 160.073-1 Scope.**

(a) This subpart contains requirements for a float-free link used for connecting a life float or buoyant apparatus painter to a vessel. The float-free link is designed to be broken by the buoyant force of the life float or buoyant apparatus so that the float or apparatus breaks free of a vessel that sinks in water deeper than the length of the painter.

(b) [Reserved]

**§ 160.073-5 Certification.**

(a) The float-free link is not approved by the Coast Guard. The manufacturer of the link must certify that it meets all of the requirements of this subpart by application of the markings required in § 160.073-20.

(b) If the manufacturer wants the link to be listed in the Coast Guard publication COMDTINST M16714.3 (Series), "Equipment Lists," the manufacturer must send a letter requesting the listing to Commandant (G-MSE), U.S. Coast Guard, Washington, DC 20593-0001.

[CGD 79-167, 47 FR 41378, Sept. 20, 1982, as amended by CGD 88-070, 53 FR 34536, Sept. 7, 1988; CGD 95-072, 60 FR 50467, Sept. 29, 1995; CGD 96-041, 61 FR 50733, Sept. 27, 1996]

**§ 160.073-10 Construction and performance.**

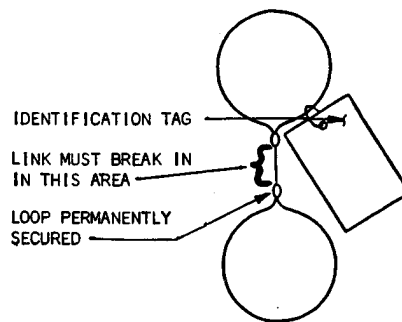
(a) The link must be constructed essentially as shown in figure 160.073-10. The link must be formed from a single salt water corrosion-resistant wire. A loop at least 50 mm (2 in.) in diameter must be provided at each end of the wire. Each loop must be permanently secured.

(b) The breaking strength of each link must be between:

(1) 450 N (100 lb.) and 600 N (134 lb.) for links intended for life floats and buoyant apparatus of 10 persons and less capacity.

(2) 900 N (200 lb.) and 1200 N (268 lb.) for links intended for life floats and buoyant apparatus of 11 to 20 persons capacity.

(3) 1800 N (400 lb.) and 2400 N (536 lb.) for links intended for life floats and buoyant apparatus of 21 persons and more capacity.

**§ 160.073-15 Tests.**

(a) The manufacturer shall perform a tensile test on the first three links made from a particular spool of wire. The test must be done by slowly loading the link until it breaks. The link must break between the limits specified in § 160.073-10(b). The break must occur in the length of wire at or between the points where the loops are secured (see Figure 160.073-10).

(b) If each of the three links passes the test, each link constructed in the same manner from the same spool of wire may be certified by the manufacturer as meeting the requirements of this subpart.

(c) If one or more of the three links fails the test, no link manufactured in the same manner and from the same spool of wire as the test links may be certified as meeting the requirements of this subpart.

**§ 160.073-20 Marking.**

(a) Each link certified by the manufacturer to meet the requirements of this subpart must have a corrosion resistant, waterproof tag attached to it that has the following information on it (the manufacturer must make the appropriate entries in the indicated space):

FLOAT-FREE LINK FOR LIFE FLOATS  
AND BUOYANT APPARATUS  
Of (10 or less) (11 to 20) (21 or more) persons capacity.  
Normal breaking strength \_\_\_\_.  
Meets U.S. coast guard  
Requirements—46 CFR 160.073.  
Made by: (name and address) \_\_\_\_  
(Date) \_\_\_\_

(b) [Reserved]